

# What's in your Gravel??

Bryon Fuchs, PE  
NDDOT-Local Government  
2017 NACE Conference

# Gravel Uses

- o Base material?
- o Drains?
- o Foundation support?
- o Driving surfacing?

# Surface Characteristics

- o What do most of your gravel roads look or act like?
  - o Do they have a lot of “float” on them?
  - o Are they wash boarded?
  - o Is there rutting?
  - o Does it look like the dust bowl of the 1930’s under traffic?
  - o Are they packed tight on the surface?

# Physical Properties

- o What is gravel made of?
  - o Rock
    - o Rounded
    - o Fractured faces
  - o Sand
    - o Blow sand
    - o Crushed or natural fractured sand (FAA)
  - o Fines (minus 200 Sieve)
    - o Silt
    - o Clay (PI)
    - o Topsoil
  - o Shale
  - o Scoria

# What should a good Gravel have for a driving Surface?

- o Rock ( $\approx 1/2''$  to  $\approx 3/4''$ )
- o Intermediate aggregate ( $\approx$ No. 4 to  $\approx$ No. 40 sieve)
- o Fines ( $\approx$ No. 200 sieve and smaller)
  - o Smaller – needs to have a certain amount of PI (Plasticity Index)
- o Maybe an Additive?

# Benefits of good gravel

- o Reduced Maintenance costs
  - o Less blading
  - o Less spot graveling
  - o Reduced wash boarding to fix
- o Reduced long term capital expenditures
  - o Gravel purchases
  - o Equipment
  - o Dust suppressants
- o Reduced Dust
- o Better driving surface
- o Safer

# What does your gravel spec look like now?

Sieve Size	NDDOT CI 13	MT Gravel Surfacing	SD/FHWA Gravel Roads Manual	Proposed Gravel Surfacing
1"	100	100		100
3/4"	70-100	80-90	100	70-100
1/2"		60-80		
3/8"				
No. 4	38-75	50-70	50-78	38-75
No. 8	22-62	37-60	37-67	22-62
No. 10				
No. 30	12-45			12-45
No. 40		13-35	13-35	
No. 200	7-15	4-18	4-15	7-15
PI		4-12	4-12	4-12
Shale (max %)	12.0			12.0
LA Abrasion (max %)	50		40	50
NDDOT 4, Fractured Faces	10			10

# How do you make the Transition to good gravel?

- o Change your specification and start using it, or
- o Need to try it first
  - o Get someone else to pay for it
    - o Like the Air Force



# Trial Project

- o Defense Access Road Program
  - o Funding for maintenance of TE Routes
  - o 300 miles of gravel roads in 8 Counties in ND
  - o FHWA works with the Air Force
  - o NDDOT typically manages the projects
- o 2016 Graveling project
  - o 40 miles in 5 counties
  - o Modified Cl 13 specified
    - o PI requirement of 4-9
  - o FHWA and the Air Force will monitor the project

# Trial Project



# How do you make the Transition to good gravel?

- o Changing the specification?
  - o Get NDDOT to change the Cl 13 spec (add PI), or
  - o Get NDDOT to add new Spec (Cl ?) specifically for gravel surfacing, or
  - o Add a plan note in your plans to modify the spec, or
  - o Modify the gravel spec in each county to what works for each county?
- o Do some training on blading/maintenance with the different material!

# Questions?



Questions  
are  
guaranteed in  
life;  
Answers  
aren't.