

# BRIDGE PRESERVATION

North Dakota Association of County Engineers

January 21, 2016

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NDDOT Bridge Division



# What is Bridge Preservation?

*AASHTO defines Bridge Preservation [as] “actions or strategies that prevent, delay or reduce deterioration of bridges or bridge elements, restore the function of existing bridges, keep bridges in good condition and extend their life.”*

*Source: AASHTO Board of Directors, Policy Resolution PR-3-11, October 17, 2011.*

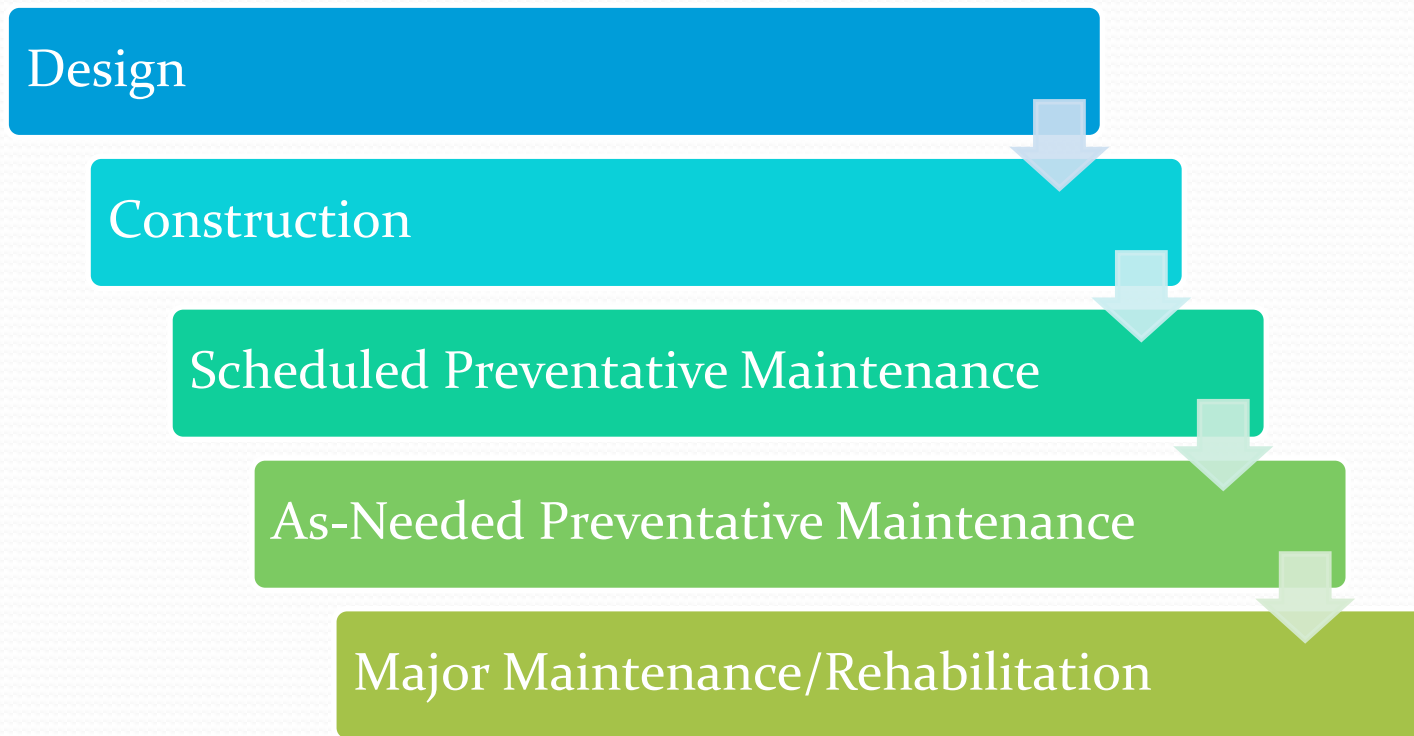


# What is Bridge Preservation?



Source: FHWA Bridge Preservation Guide, August 2011

# Bridge Preservation at all phases of the life of a bridge





# Design

- Design for 75 to 100-year life
- Analyze hydraulics carefully
- Use quality, long-lasting materials
  - Epoxy coated reinforcement
  - Quality paint/coating
- Follow proven methods
  - Use integral abutments when possible to eliminate joints
  - Provide adequate cover over reinforcement
  - Provide proper deck drainage
- Learn from past – successes and failures



# Construction

- Quality Contractor
- Properly trained Construction Observer
- Contractor and Observer
  - understand Plans and Specifications
- Proper materials used during construction
  - Compliance with plans, specs, and shop drawings
- Sound construction methods used
  - Document conditions, tests, results, etc.



# Preventative Maintenance - Scheduled

- Perform Scheduled Preventative Maintenance (SPM)
  - Sweep Decks
  - Clean decks, joints, drainage systems
  - Seal concrete surfaces
    - Deck, splash zone, pier tops
  - Seal deck cracks
  - Clean & Lubricate Bearings
- Follow Best Practices
- Use proven materials







**BRIDGE  
PRESERVATION  
AHEAD**





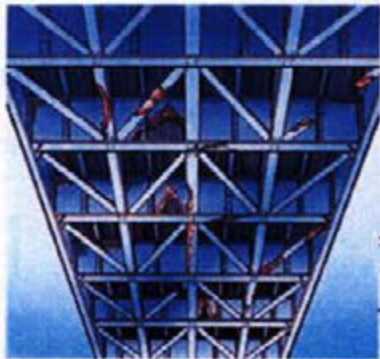
**BRIDGE  
PRESERVATION  
AHEAD**

# Preventative Maintenance - As-Needed

- Fix minor problems when found
  - Minor erosion
  - Spalled concrete
  - Debris on & around bridge
  - Joints & Drains
- Use inspection SI&A sheets
  - Review and address Comments
  - Address Alert Codes 1 & 2
  - Don't wait till issue becomes Alert Code 3
- Know or learn what to look for
- Address the **cause** of the problem





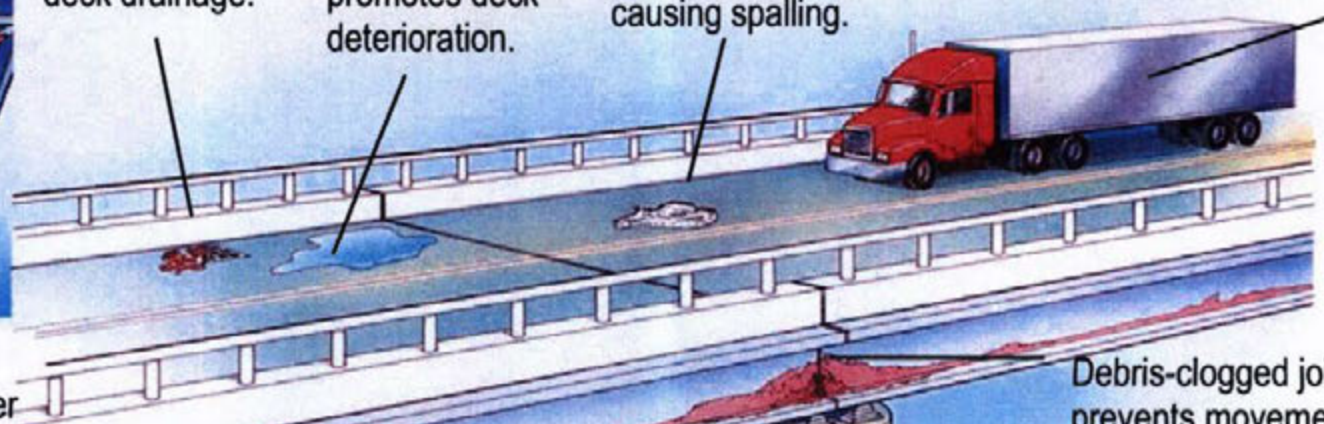


Debris inhibits deck drainage.

Standing water promotes deck deterioration.

Water and deicers corrode steel reinforcement, causing spalling.

Speed, surface roughness and truck suspension interact to amplify stress.



Bridge superstructure is susceptible to corrosion, water damage, metal fatigue and stress caused by vibration

Debris-clogged joint prevents movement necessary to relieve superstructure stresses.

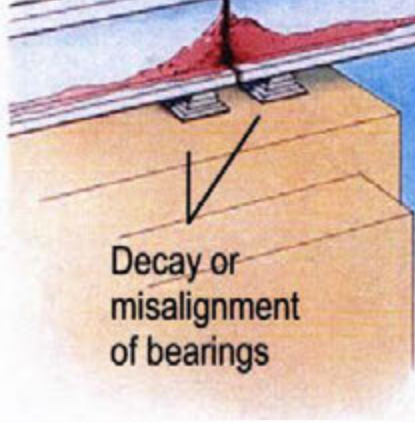
Improper drainage causes damage to concrete.

Surface corrosion

Water movement can scour away soil under foundation.

Crack in substructure caused by settling of foundation.

Decay or misalignment of bearings







# Erosion Issues





# Major Maintenance/Rehabilitation

- Includes:
  - Deck replacement
  - Joint replacement
  - Painting/Coating
- Schedule major bridge projects wisely
  - Before problem adversely affects other elements of bridge
  - Combine with corridor projects
  - Combine similar projects to make more economical



# Sorlie Bridge – Grand Forks







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**BRIDGE  
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KOMATSU

PC  
490



BRIDGE  
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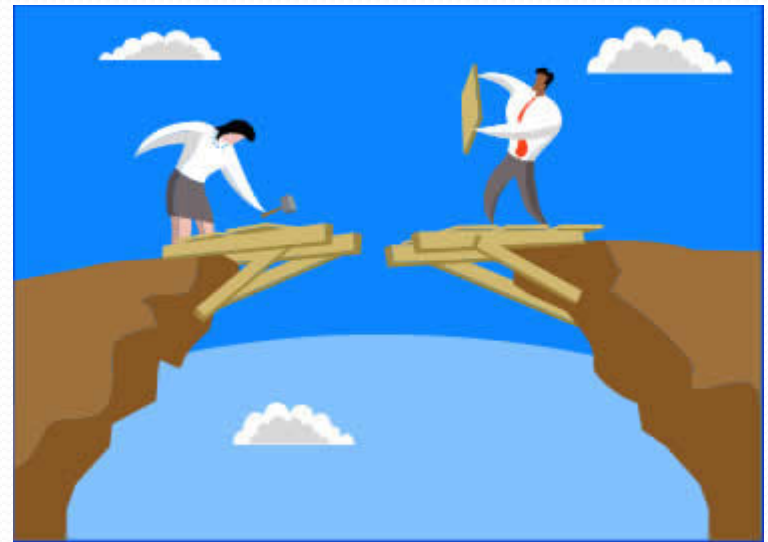


**BRIDGE  
PRESERVATION  
AHEAD**



# Bridges are . . .

- A Valuable and Critical Asset
  - Major Rehabilitation or Replacement is Costly
  - Detour Routes are often Long
- The Link that Connects the Roadways in our Transportation System



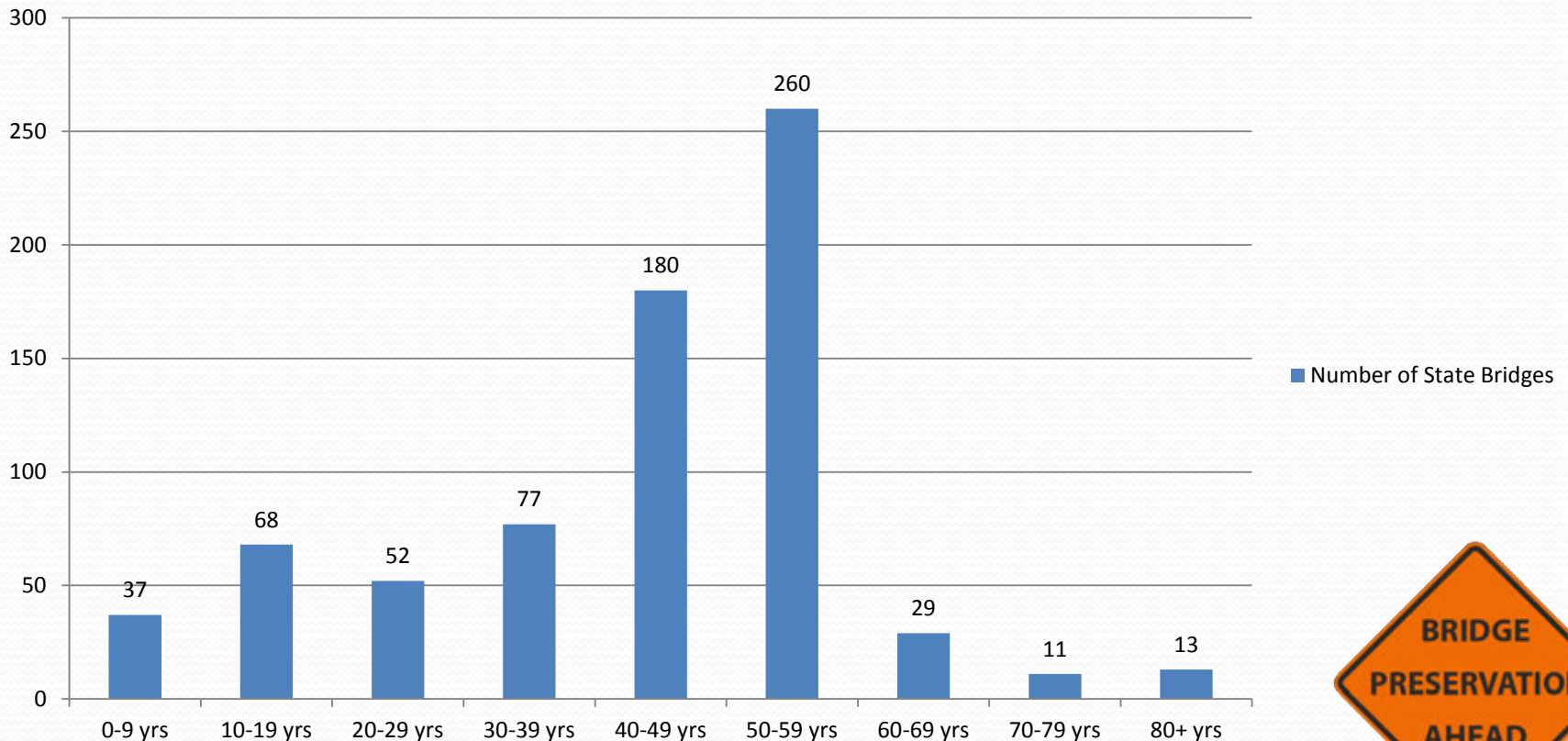
# Bridge Preservation at NDDOT

- We needed a better *plan* for efficient and effective care of our bridges
  - Our bridges are aging
  - We are using more deicing materials on our bridges
  - We want to make the best use of limited funding
  - **Performing preventative maintenance & fixing minor problems is more cost effective than major repairs & replacement**
- Take the **right action** on the **right bridge** at the **right time** for the **right cost**

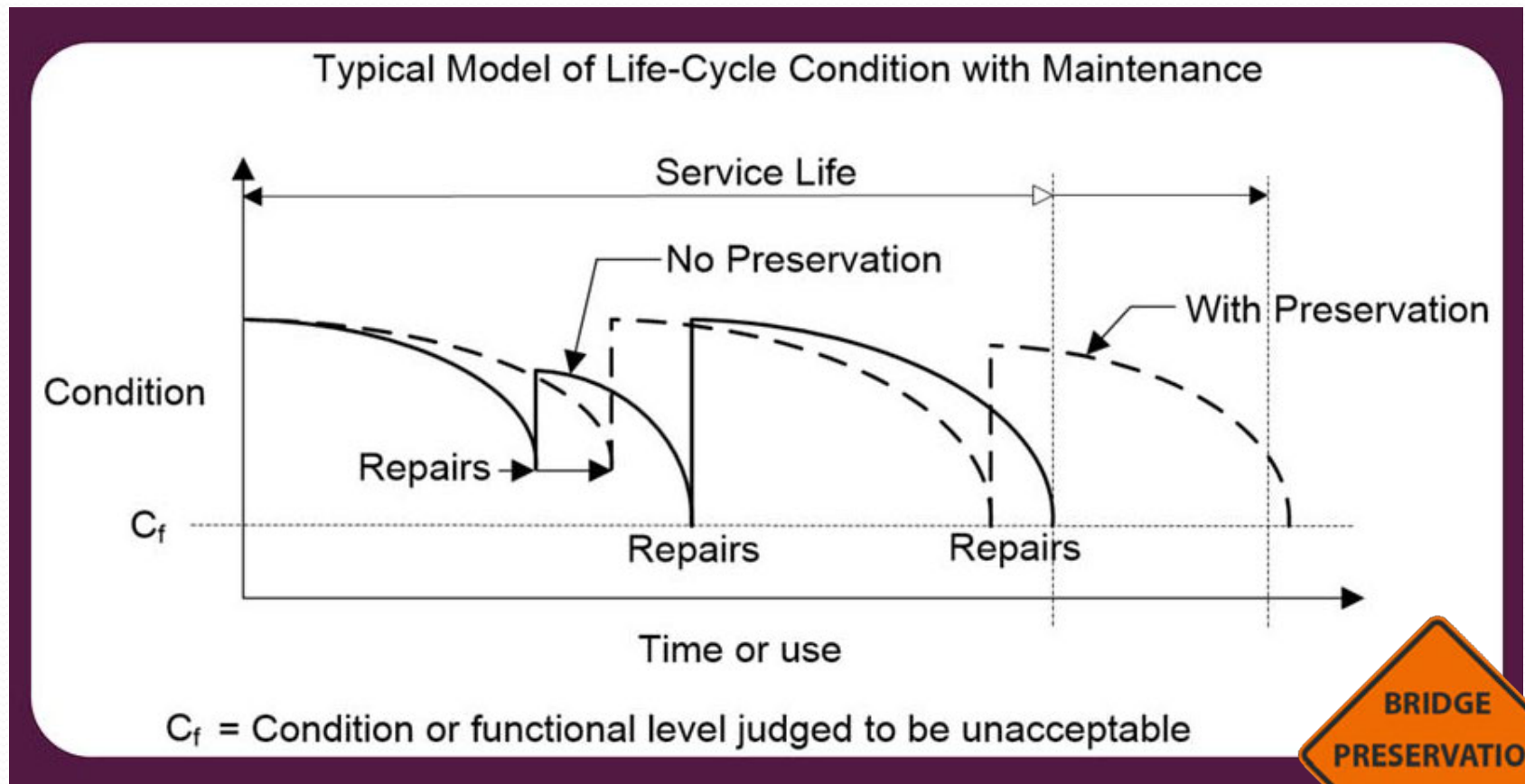


# State Bridge Age

## Number of State Bridges



# Example of Life Cycle Cost Chart



# Bridge Preservation Program

## Goals & Measures

- Goals
  - Long-term results desired by organization
- Measures
  - Specific steps that can be monitored for completeness





# Goals & Measures\*

- Overall Goal
  - Employ cost effective strategies and actions to keep bridges in good condition and maximize their useful life
- Measures
  - Bridge Health Index
    - Current Value compared to New Condition Value
  - Percent of Structurally Deficient Bridges
  - Percent of Deck Area in Good Condition
  - Percent of Preventative Maintenance Completed



\* Examples only

# NDDOT Bridge Preservation Program

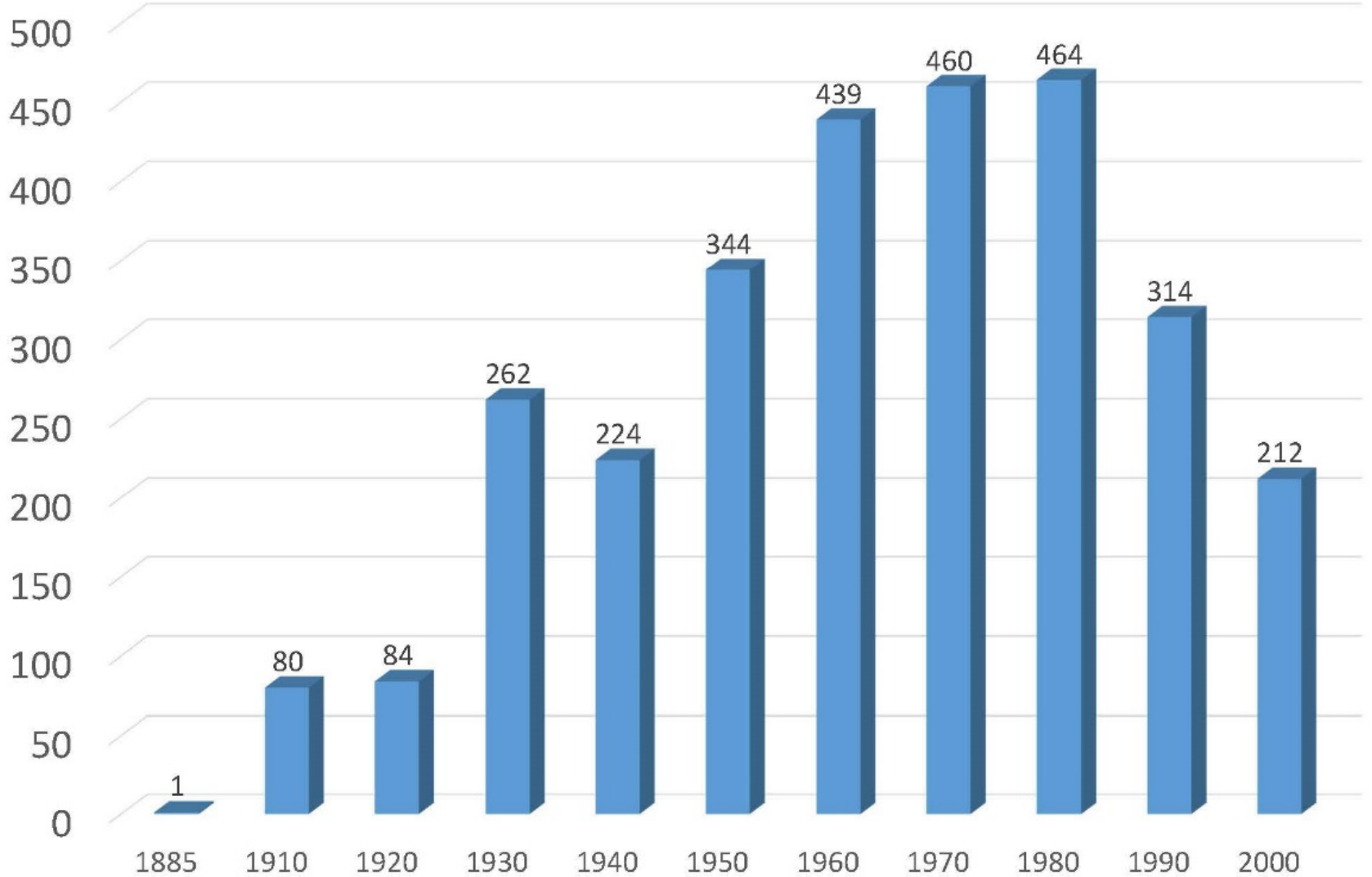
- Update Bridge Maintenance Manual
  - Best Practices
  - Materials
  - Recommended Intervals
- Use updated Bridge Management System (BrM)
  - Track and Monitor Measures
  - Prioritize and Plan Actions/Strategies/Projects
    - Maximize effectiveness
    - Minimize cost
- Keep our bridges in good condition and extend their useful life!



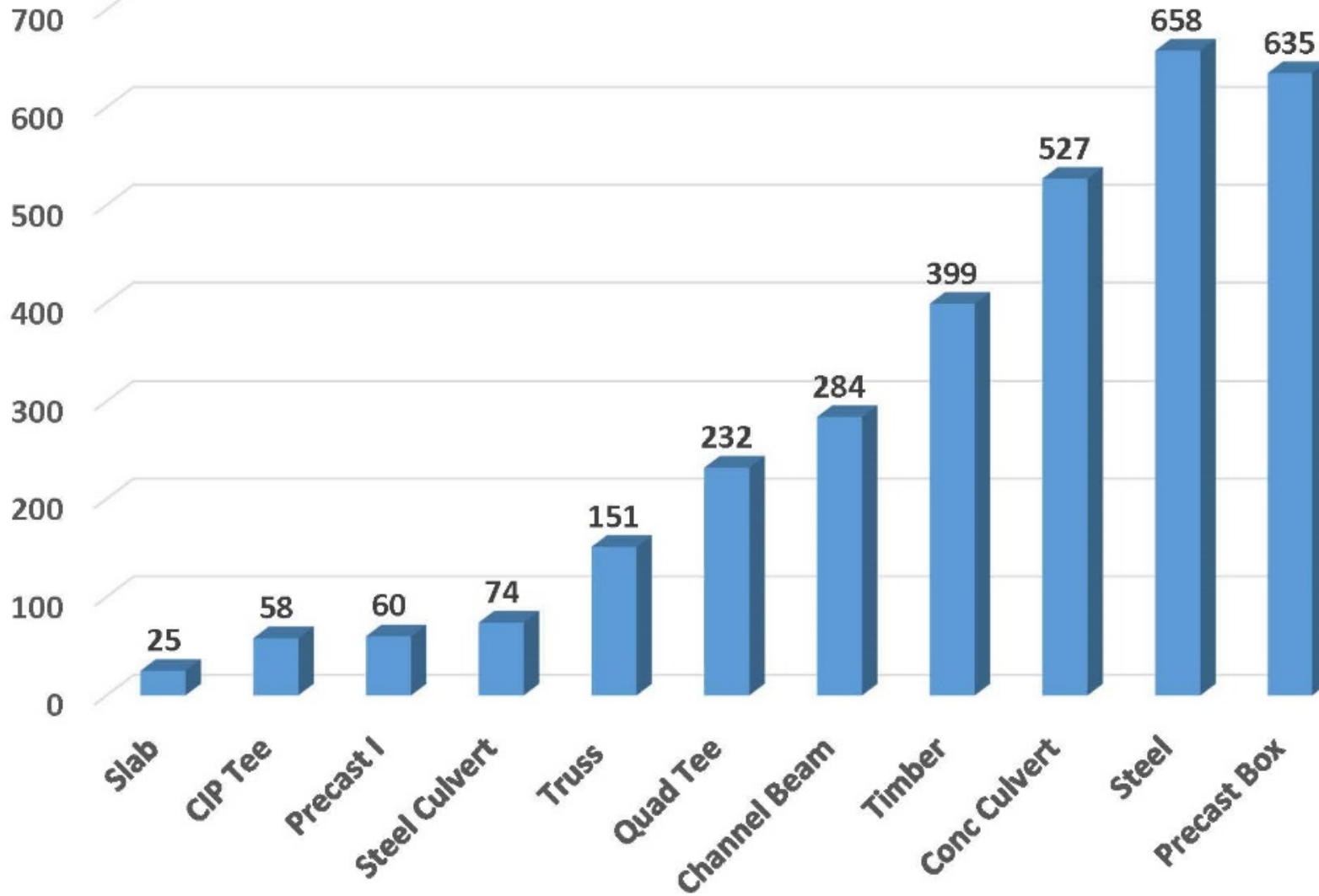
# How do you know what to preserve?



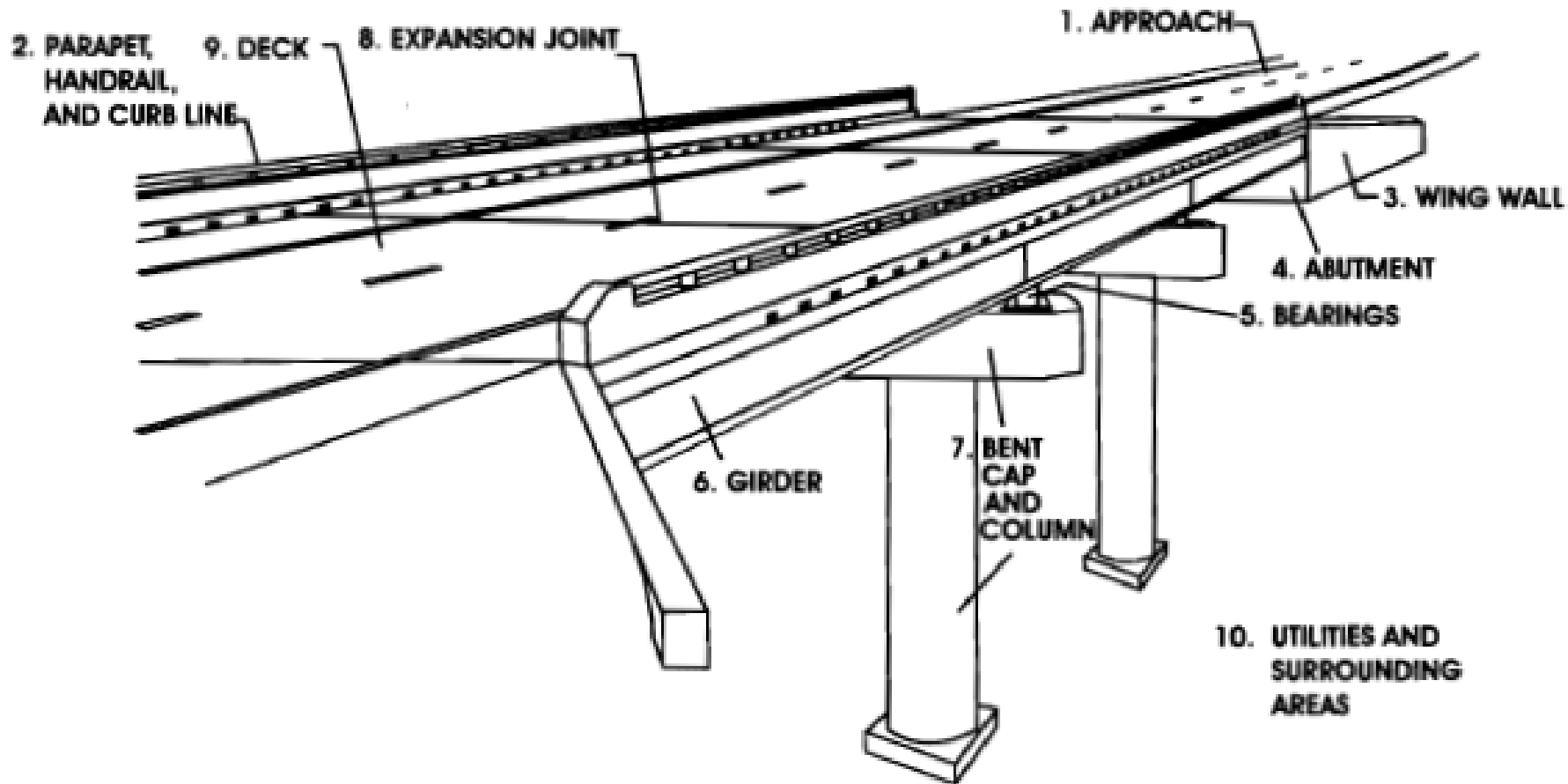
## County Bridges Year Built



# Type of Bridges



## Post Incident 10-Point Inspection Cheat Sheet



Bridge Inventory - Structure Inventory And Appraisal Sheet

Structure Number: 18-113-28.1

chaindate

200 System Designation	3 - County Off	<b>Classification</b>	
201 Status	Not Deficient	12 Base Highway Network	Not on Base Network
202 Sufficiency Rating	62.00	20 Toll	3 On free road
<b>Identification</b>		21 Maint Responsibility	02 County Hwy Agency
02 Highway District	Grand Forks District	22 Owner	02 County Hwy Agency
03 County	Gr. Forks	26 Functional	Rural, Local
04 City	GRACE TOWNSHIP	37 Historical Significance	5 Not eligible for NRRP
05 Inventory Route	Route On Structure	100 Defense Highway Designation	0 Not a STRAHNET hwy
4 County Hwy 1 Mainline	00000 0 N/A (NBI)	101 Parallel Structure Designation	No    bridge exists
06 Feats Intersect	CREEK	102 Direction of Traffic	2 2-way traffic
09 Location	2 SOUTH 1 WEST KEMPTON	103 Temporary Structure Designation	Not Applicable (P)
11 Milepoint	0.000	104 Highway System of Inventory Rte	0 Not on NHS
13 LRS Inv Route, Subroute	-1 -1	105 Federal Lands Highways	Not applicable
16 Latitude	47d 47' 16.00"	110 Designated National Network	0 Not part of natl netwo
17 Longitude	97d 38' 36.00"	112 NBIS Bridge Length	
GPS Coordinates XY	601621.7 5293591.9	226 Functional Under	
98 Border Bridge Unknown (P)	0.00 %	<b>Condition</b>	
99 Border Bridge Struct No.	-	58 Deck	7 Good
<b>Structure Type and Material</b>		59 Superstructure	6 Satisfactory
43 Main Struct Type	Steel	60 Substructure	5 Fair
Stringer		61 Chan. & Chan. Protection	7 Minor Damage
44 Approach Struct Type	Unknown (NBI)	62 Culvert and Retaining Walls	N N/A (NBI)
	Unknown (P)	<b>Load Rating and Posting</b>	
45 No. Spans in Main Unit	1	31 Design Load	
46 No. Approach Spans	0	M 18 (H 20) (live load for which structure was designated)	
107 Deck Struct Type	8 Wood or Timber	41 Structure Open, Closed or Posted	P Posted for load
108 Wearing Surface	7 Wood or Timber	63 Operating Rating Method	2 AS Allowable Stress
Membrane	0 None	64 Oper. Rating HS 14	26 Tons
Dk Protect	None	65 Inventory Rating Method	2 AS Allowable Stress
208 Dk Overburden 205	Gravel/Dirt	66 Inv. Rating HS 9	17 Tons
<b>Age and Service</b>		70 Bridge Posting	2 20.0-29.9%below
27 Yr Built 1949	106 Yr Reconstructed -1	209 Posted in "Tons"	27 Tons
42 Type of Service	1 Highway - On	<b>Appraisal</b>	
	5 Waterway - Under	67 Structural Condition	4 Minimum Tolerable
28 Lanes on Structure	2	68 Deck Geometry	6 Equal Min Criteria
29 ADT 30 30 Year of ADT	2013	69 Underclear, Vert & Horiz	N Not applicable (NBI)
109 Average Daily Truck Traffic	-1.00	71 Waterway Adequacy	8 Equal Desirable
19 Bypass, Detour Length	2 Miles	72 App. Rdwy. Alignment	6 Equal Min Criteria
<b>Geometric Data</b>		36 Traffic Safety Features	0 0 0 0
10 Min Vert Clearance	328 Ft. 1 In.	113 Scour Critical	U Unknown Scour
32 Approach Roadway Width	20 Feet	<b>Inspections</b>	
33 Bridge Median	0 No median	90 Date of Last Inspection	September 02, 2015
34 Skew	0.00	91 Designated Inspection Frequency	24 Months
35 Structure Flared	0 No flare	92 Critical Feature Inspected / 93 Critical Feature Last Inspection Dt	
47 Total Horizontal Clearance	25.3 Feet	Fracture Critical	N
48 Length of Max Span	26 Feet	Underwater	N
49 Structure Length	29.86 Feet	Other Special	N
50 Curb/Sidewalk Widths	0.3 Ft Rt-Side	218 Channel Profile Y 48	09/19/2013
	0.3 Ft Lt-Side	Chaining Date	None
51 Bridge Rdwy Width - Curb to Curb		207 Transporter Erector Routes and Sites	-1
	25.3 Feet	212 Structure Load Rated	01/01/1901
52 Deck Width	26.2 Feet	213 Federal Aid Project Number	
53 Min Vert Clear, Over Bridge	328 Ft. 1 In.	214 Delayed Inspection	Not Applicable
54 Min Vert Underclearance	0 Ft. 0 In.	216 Inspector	Fischer

# SI&A Sheet



## Bridge Inventory - Structure Inventory And Appraisal Sheet

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107 Deck Struct Type	8 Wood or Timber	41 Structure Open, Closed or Posted	P Posted for load
108 Wearing Surface	7 Wood or Timber	63 Operating Rating Method	2 AS Allowable Stress
Membrane	0 None	64 Oper. Rating	HS 14
Dk Protect	None	65 Inventory Rating Method	2 AS Allowable Stress
208 Dk Overburden	205	66 Inv. Rating	HS 9
	Gravel/Dirt	70 Bridge Posting	2 20.0-29.9%below
<b>Age and Service</b>		209 Posted in "Tons"	27 Tons
27 Yr Built	1949	106 Yr Reconstructed	-1

108 Wearing Surface	7 Wood or Timber	63 Operating Rating Method	HS	14	2 AS Allowable Stress	
Membrane	0 None	64 Oper. Rating	HS	14	26 Tons	
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54 Min Vert Underclearance	0 Ft. 0 In.	213 Federal Aid Project Number				
	N Feature not hwy or RR	214 Delayed Inspection			Not Applicable	
55 Min Lateral UnderClear. - Rt	327.8 Feet	216 Inspector			Fischer	
	N Feature not hwy or RR	<b>Navigation Data</b>				
56 Min Lateral UnderClear. - Lt	0.0 Feet	38 Navigation Control			Permit Not Required	
210 Culvert / 211 Description		39 Navigation Vertical Clearance			0 Feet	
		40 Navigation Horizontal Clearance			0 Feet	
		111 Pier or Abutment Protection			Unknown (NBI)	
		116 Minimum Navigation Vertical Clearance			-1 Feet	

## Bridge Inventory - Structure Inventory And Appraisal Sheet

Structure Number: 18-113-28.1

chaindate

Element / Env. / Description	Units	Total Qty	1 %	1-Qty St	2 %	2-Qty St	3 %	3-Qty St	4 %	4-Qty St
107/2:Steel Opn Girder/Beam	ft	331	100	331	0	0	0	0	0	0
515/2:Steel Protective Coating	sq.ft	100	100	100	0	0	0	0	0	0
111/2:Timber Open Girder	ft	180	77	138	17	30	7	12	0	0
1160/2:Crack (Timber)	each	4	0	0	0	0	100	4	0	0
215/2:Re Conc Abutment	ft	52	4	2	65	34	31	16	0	0
1080/2:Delamination/Spall/Patched Area	each	3	0	0	0	0	100	3	0	0
1090/2:Exposed Rebar	each	2	0	0	0	0	100	2	0	0
235/2:Timber Pier Cap	ft	52	100	52	0	0	0	0	0	0
31/1:Timber Deck	sq.ft	764	100	764	0	0	0	0	0	0
330/1:Metal Bridge Railing	ft	59	100	59	0	0	0	0	0	0
515/1:Steel Protective Coating	sq.ft	100	100	100	0	0	0	0	0	0
332/1:Timb Bridge Railing	ft	59	100	59	0	0	0	0	0	0



215/2:Re Conc Abutment	ft	52	4	2	65	34	31	16	0	0
1080/2:Delamination/Spall/Patched Area	each	3	0	0	0	0	100	3	0	0
1090/2:Exposed Rebar	each	2	0	0	0	0	100	2	0	0
235/2:Timber Pier Cap	ft	52	100	52	0	0	0	0	0	0
31/1:Timber Deck	sq.ft	764	100	764	0	0	0	0	0	0
330/1:Metal Bridge Railing	ft	59	100	59	0	0	0	0	0	0
515/1:Steel Protective Coating	sq.ft	100	100	100	0	0	0	0	0	0
332/1:Timb Bridge Railing	ft	59	100	59	0	0	0	0	0	0
8398/3:Slope Protection	each	1	100	1	0	0	0	0	0	0
8401/2:Wings	each	4	100	4	0	0	0	0	0	0

**Remarks:** 12/28/2005 - Facia timber beam north side and 6th from the east cracked. NBI Remarks: Poor horizontal roadway alignment. Roadway embankment erosion, southwest abutment corner. Vertical crack in east abutment. Riprap added to both banks under structure and thru channel.

**Alert Code 1:** Two cracked timber girders-north outside girder and sixth in from the south. Concrete in abutment backwalls deteriorating with exposed reinforcing steel @ west abutment corner with up to 2" of spalling and section loss.

# CFR 23 Part 650

## subpart C

- Requires bridges 20' and longer be inspected
  - Every 24 months
  - Underwater 60 months
  - NDDOT inspects critical bridges at 12 months
- Outlines requirements for qualification and training

# CFR 23 Part 650

## subpart C

- Visual inspection
- Feel free to join our inspectors
- Contact District to coordinate





# Bearings



# Elastomeric bearing





# Neoprene Bearing Creeping out from under bearing plates



# Overburden

- Gravel
- Asphalt
- Combination




Facing Northeast  
22" gravel overburden  
12/27/05





# Overburden

- 22” of gravel over a typical 30’x20’ bridge is
- 66 Tons



Bridge #18-125-28.0  
Facing Northwest  
Estimate 12" asphalt  
overburden  
12/28/05

# Overburden

- 12” of asphalt over a typical 30’x20’ bridge is
- 43 Tons



# Overburden in Gutter





# Joints

# Non Functioning Expansion Joint









Grant Marsh  
Looking West  
Eastbound









# Due to Leaky Expansion Joint



# Staining from Leakage thru Joint in Deck



# Leakage thru joints





# Truss Remarks

- Pack Rust
- Low vertical clearance
- Narrow roadway

# Pack Rust









# Vehicle Impact Damage







# Scour

- Caused by increased speed of water due to Constriction of Channel



# Scour at Abutment



# Exposed Timber Piling









# Abutment Scour



# Sink Hole in Approach





# Counter Measures





# Erosion Due To High Water















# Channel Profiles



# COUNTY SCOUR & CHANNEL PROFILE

North Dakota Department of Transportation, Bridge Division

SFN 50344 (Rev. 09-2008)

Structure Number	Date	Inspector (name)
------------------	------	------------------

## STREAM CROSS SECTIONS

**NOTE:** Stream profile is to be taken on both sides of the bridge. Check appropriate directions.

<b>Profile 1</b> taken on <input type="checkbox"/> N <input type="checkbox"/> S <input type="checkbox"/> E <input type="checkbox"/> W side of bridge, from <input type="checkbox"/> N to S <input type="checkbox"/> W to E
Measurements taken from top of <input type="checkbox"/> Curb <input type="checkbox"/> Rail <input type="checkbox"/> Deck
Measurements taken at _____ intervals. (ft.)
Measurements are as follows:
<b>Profile 2</b> taken on <input type="checkbox"/> N <input type="checkbox"/> S <input type="checkbox"/> E <input type="checkbox"/> W side of bridge, from <input type="checkbox"/> N to S <input type="checkbox"/> W to E
Measurements taken from top of <input type="checkbox"/> Curb <input type="checkbox"/> Rail <input type="checkbox"/> Deck
Measurements taken at _____ intervals. (ft.)
Measurements are as follows:

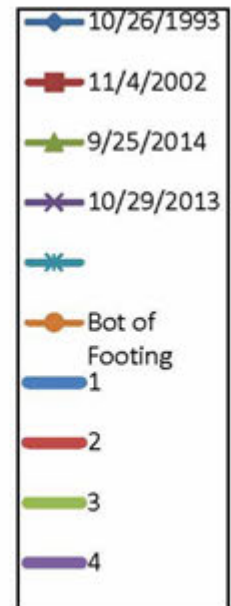
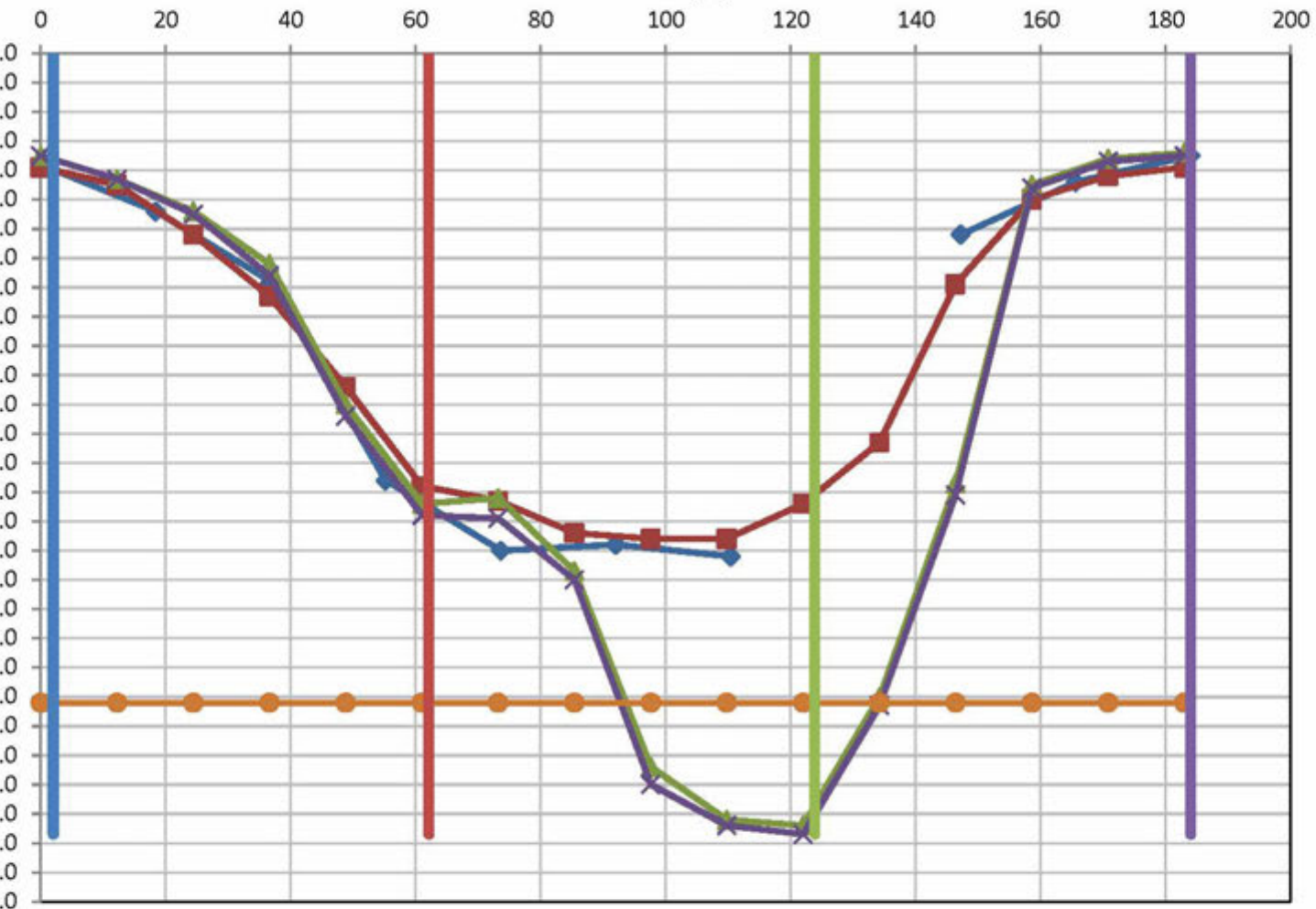
<b>EVIDENCE OF SCOUR AT BRIDGE</b>	Yes	No	NA	<b>EXISTING CHANNEL CONDITION</b>	Yes	No	NA
Channel slopes washing or sloughing	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Are channel banks up and downstream of bridge stable?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Scour holes near abutments	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				
Scour holes near piers	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Is the channel degrading/aggrading up or downstream?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Bed deposits downstream	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				
Exposure of footings	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Is the structure on a channel change?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Debris collection	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Are there lakes, reservoirs, dams, etc., near the crossing?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Riprap (if any) displaced	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				

# Scour and Channel Profile

2-187.740 R

North SIDE

Distance (ft)



# Ice Damage



















# Debris

# Debris Buildup





08/31/2007





# Impact Damage









# Typical County Bridge Traffic



9-12-03  
Trail Co. Br.  
Cultivator knocked



# Damaged Equipment

9-12-03  
Traill Co. Br.  
Knocked down by  
this cultivator  
Shows bent metal





# Damage to Bridge



9-12-03  
Trail Co. Br.



# View along Structure

9-12-03  
Trail Co. Br.





# Damaged Rail


























# Rust and Corrosion





Bridge # 46-115-05.0  
Direction: SW  
Section Loss to H-pile at Water  
Line, Est. 1/16"





2007.10.10 14:15



Rusted pile in pier





9-106-19.

11-22-200

# Why we did POA

- Plan of Action (POA)
  - Flood event occurred
  - Who gets notified
  - What action is taken



## SCOUR CRITICAL BRIDGE - PLAN OF ACTION

### 1. GENERAL INFORMATION

Structure number:

01-139-16.0

City, County, State:

Adams County, ND

Waterway:

Cedar Creek

Structure name:

State highway or facility carried:

County Highway 139

Owner:

Adams County

Year built: 1964

Year rebuilt: \_\_\_\_\_

Bridge replacement plans (if scheduled): \_\_\_\_\_

Anticipated opening date: \_\_\_\_\_

Structure type:

Bridge

Culvert

Structure size and description: **PRES CONC SNGLE/SPRD BOX BEAM/GIRD, 3 SPAN, 48'**

Foundations:

Known, type: Spread Footings Depth: \_\_\_\_\_

Unknown

Subsurface soil information (check all that apply):  Non-cohesive  Cohesive  Rock

Bridge ADT: 140

Year/ADT: 2008

% Trucks: N/A

Does the bridge provide service to emergency facilities and/or an evacuation route (Y/N)? **N**

If so, describe: \_\_\_\_\_

### 2. RESPONSIBILITY FOR POA

Author(s) of POA (name, title, agency/organization, telephone, pager, email): Chuck Olsen, KLJ,

(701)483-1284, chuck.olsen@kljeng.com

Date: 2/20/2009

Date of last update: N/A

Subsurface soil information (check all that apply):  Non-cohesive  Cohesive  Rock

Bridge ADT: 140

Year/ADT: 2008

% Trucks: N/A

Does the bridge provide service to emergency facilities and/or an evacuation route (Y/N)? N  
If so, describe: \_\_\_\_\_

### 2. RESPONSIBILITY FOR POA

Author(s) of POA (name, title, agency/organization, telephone, pager, email): Chuck Olsen, KLL, (701)483-1284, chuck.olsen@kljeng.com Date: 2/20/2009 Date of last update: N/A

Concurrences on POA (name, title, agency/organization, telephone, pager, email): Theo Schalesky, Highway Superintendent, Adams County, 701-567-2235, adamscounty@pop.ctctel.com

POA to be updated every 24 months

Date of next update: 2/20/2011

### 3. SCOUR VULNERABILITY

a. Current Item 113 Rating:  3  2  1 Other: \_\_\_\_\_

b. Source of Scour Critical Rating:  Observed  Assessment  Calculated Other: \_\_\_\_\_

c. Scour Evaluation Summary: This structure, based on scour calculations was found to be scour



**Scour monitoring criteria for consideration of bridge closure:**

- Water surface elevation reaches \_\_\_ at \_\_\_
- Overtopping road or structure
- Scour measurement results / Monitoring device (See Section 6)
- Observed structure movement / Settlement
- Discharge: \_\_\_ cfs/cms
- Flood forecast: \_\_\_\_\_
- Other:
  - Debris accumulation
  - Movement of riprap/other armor protection
  - Loss of road embankment

**Emergency repair plans (include source(s), contact(s), cost, installation directions):** \_\_\_\_\_

**Agency and department responsible for closure:** Adams County

**Contact persons (name, title, agency/organization, telephone, pager, email):** Theo Schalesky, Highway Superintendent, Adams County, 701-567-2235, adamscounty@pop.ctctel.com

**Criteria for re-opening the bridge:** Inspection after floodwater recedes

**Agency and person responsible for re-opening the bridge after inspection:** Adams County

**9. DETOUR ROUTE**

**Detour route description** (route number, from/to, distance from bridge, etc.) - Include map in Section 10, Attachment E. 0.5 miles North on CMC 0139, 4 miles East to CMC 0143, 12 miles South and West to Lemmon, 9.5 miles North and West to Bridge (26 miles)

**Bridges on Detour Route:**

Bridge Number	Waterway	Sufficiency Rating/ Load Limitations	Item 113 Code



# Resources

- ❖ *NDDOT Bridge Maintenance Manual*

*Currently in the process of being updated and expanded*

- ❖ *NDLTAP*

- ❖ *AASHTO Transportation System Preservation Technical Services Program (TSP-2) <https://www.tsp2.org/>*







EMERGENCY BRIDGE TO BE

Sysco

EMERGENCY BRIDGE REPAIR TEAM

# Questions?

Thank you!!

